



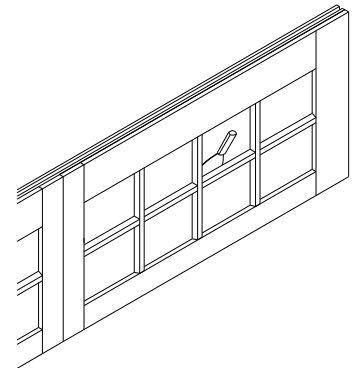
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American Tradition

Board/Window Overlay Field Replacement

This instruction is to be used to help in the replacement of a damaged board or window overlay on an American Tradition series door. American Tradition impact lites or polycarbonate glazing may not be field replaced. This instruction will discuss important details to follow when replacing an overlay and should be read in its entirety before proceeding.

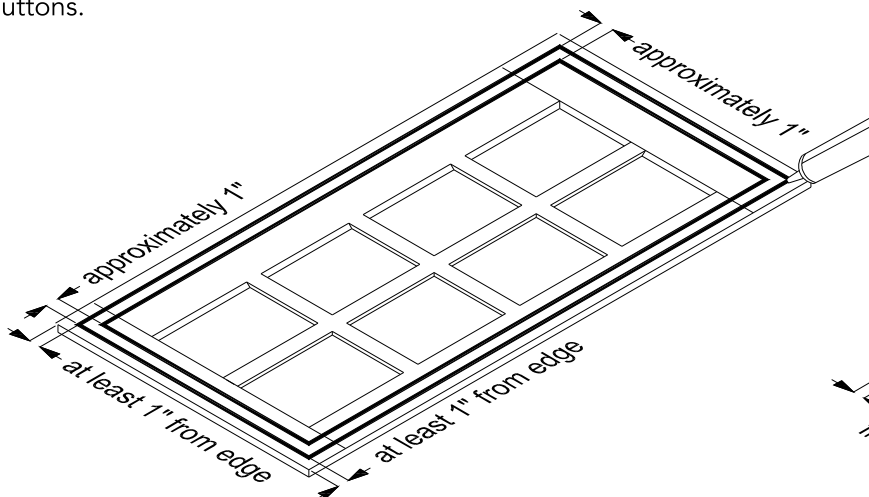
From the outside of the door, slide a putty knife behind the board/window overlay being replaced to separate it from the door surface. For a window overlay the muttons will have to be separated, possibly at several location, from the glazing. The putty knife may have to be heated slightly to help soften the glue holding the overlays to the surface. Be careful doing this as too much heat could damage the door's painted surface or the glazing. NOTE: Extra caution should be taken when separating the muttons from impact glazing as it can be easily scratched.



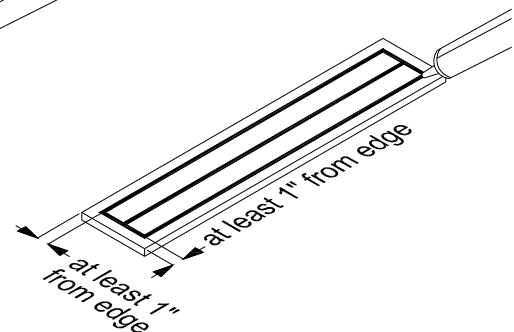
Remove any access adhesive from the surface where the overlay was removed and any pin nails that remained in the door. Before applying the new overlay be sure the surface is clean, dry and free of any loose materials.

Trim the overlay as required and dry fit it in place before applying any adhesive. If necessary make any modifications to it and recheck the fit.

Apply a 3/8" bead of adhesive (Loctite brand PL300 for foamboard recommended) to the new overlay following the adhesive manufacturer's suggestions located on the cartridge. Apply the adhesive to a board or window overlay in a pattern as shown below to obtain the best adhesion. Do not apply the adhesive closer than 1" from any edge of the overlay. A dime size bead of adhesive should also be applied at each intersection of the muttons.



WINDOW OVERLAY



BOARD OVERLAY

After the adhesive has been applied, place the overlay in position on the door and apply enough pressure over the entire surface until it becomes flush with the adjoining overlays.

Using a pin nailer and the supplied 23 ga. stainless steel brad nails, secure the overly in position until the adhesive has time to cure.