

ARTISAN  
CUSTOM DOORWORKS



*Beyond Elegance*



# *Medallion*

FINE WOOD CARRIAGE DOORS

• 100 SERIES • 200 SERIES • SIGNATURE DESIGNS

More Choices.  
Better Value.  
Artisan Quality.

**ARTISAN**  
CUSTOM DOORWORKS

There's nothing like the warmth and beauty of a well-crafted wood carriage door – abundant with rich detailing and styling – to enhance your home's curb appeal.

Medallion by Artisan, provides the finest portfolio of carriage doors and matching true swing doors to complement and enhance any style of home. Our 100 Series and 200 Series models offer exceptional

design choices with distinctive features and styling options for remarkable versatility. And when standard designs simply won't do, a Medallion Signature Design can be created to transform a totally unique idea into reality.

So, whether your project involves building new, historic renovation, or replacement, Medallion is sure to make the kind of statement that is unmistakably Artisan.





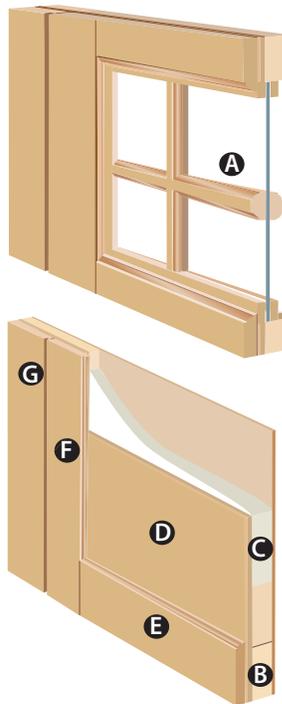


## 100 SERIES

The Medallion 100 Series is our base model and concentrates on popular styles and options. This streamlined product offering allows for greater efficiency, which means more affordability without compromising Artisan quality. Features include clear hem fir or western red cedar overlays, simulated divided lites, and an insulated wood core frame. Both standard and custom sizes are offered.

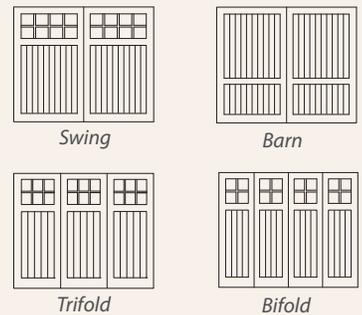
### Standard Features

- A** Simulated divided lites feature exterior and interior grilles with profiled edge milling for a rich, architectural look.
- B** Standard wood core frame has smooth plywood on both sides for added strength.
- C** Foam insulation contributes to a total calculated frame R-value of 7.1
- D** Clear hemlock fir flat panel has composite core for enhanced performance.
- E** Bottom rail is designed to shed water away to help preserve wood frame and panel.
- F** Frame overlay is milled with profiled edges to add elegant detailing.
- G** Square kerf accentuates the look of a swing, trifold or bifold door.



### STANDARD MODELS

Refer to the 100 Series Design Gallery to see all available designs and window patterns. Sizes and other options are shown below.



### STANDARD SIZES

Door Heights: 7 ft, 8 ft, 9 ft  
Door Widths: 8 ft, 9 ft, 10 ft, 12 ft, 14 ft, 16 ft

### WOOD SPECIES

Clear Hem Fir (std.)



Clear Western Red Cedar



### PANEL STYLES

Tongue and Groove



Clear Hem Fir

Tongue and Groove



Western Red Cedar

Milling Options:



Flat - std.



Clear Hem Fir



Western Red Cedar

Raised



Western Red Cedar



Extird® Paint Finish Only

### TRIM BOARDS

Z-Buck



V-Buck



X-Buck



#### Notes:

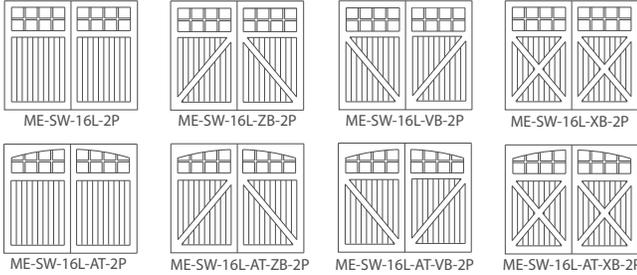
- (1) the 100 Series has been wind-load tested and approved for coastal applications.
- (2) naturally occurring variations in wood grain, color and texture make each carriage door that we craft unique.



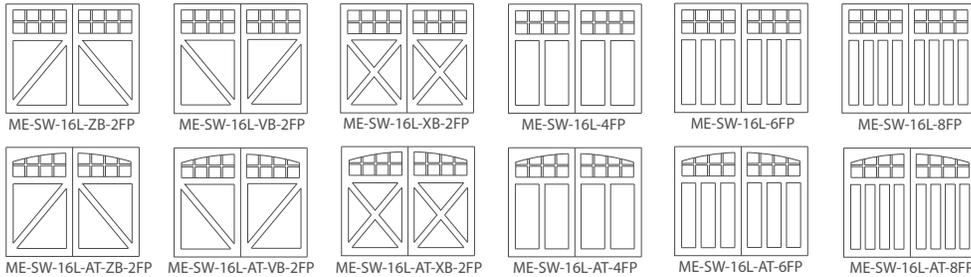
## 100 SERIES - DESIGN GALLERY

### Swing Style

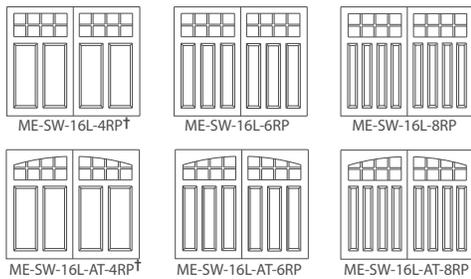
Tongue and groove panels.



Flat panels.



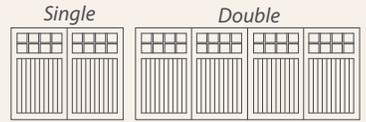
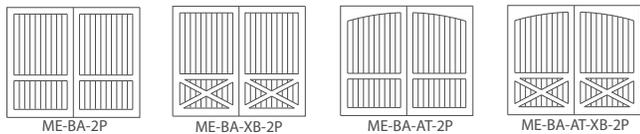
Raised panels.



†4RP model available only with Extira composite paint finish panels.  
note: all raised panel models are unavailable in clear hem fir

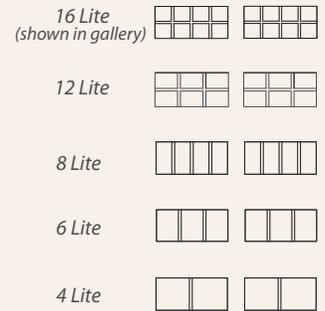
### Barn Style

Tongue and groove panels.



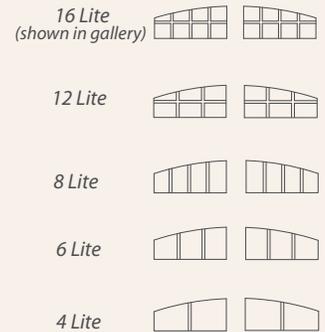
### Swing Style Window Patterns

#### Square

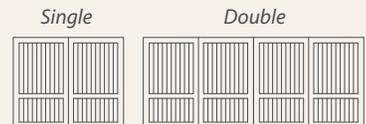


note: swing style doors are available without lites, specify solid top section.

#### Arched



note: double doors can have either one large single arch, or two smaller, equal size arches.



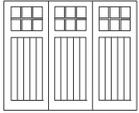
Windows unavailable on Barn Style in 100 Series. Refer to 200 Series.



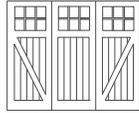
## 100 SERIES - DESIGN GALLERY

### Trifold Style

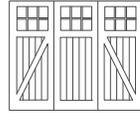
Tongue and groove panels.



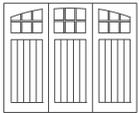
ME-TF-18L-3P



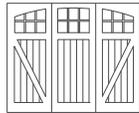
ME-TF-18L-VB-3P



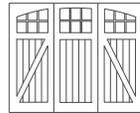
ME-TF-18L-ZB-3P



ME-TF-18L-AT-3P

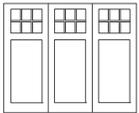


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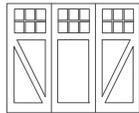


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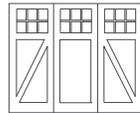
Flat panels.



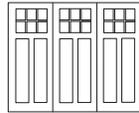
ME-TF-18L-3FP



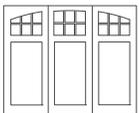
ME-TF-18L-VB-3FP



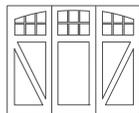
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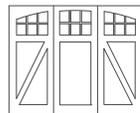
ME-TF-18L-6FP



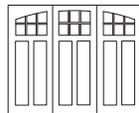
ME-TF-18L-AT-3FP



ME-TF-18L-AT-VB-3FP

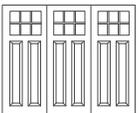


ME-TF-18L-AT-ZB-3FP

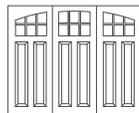


ME-TF-18L-AT-6FP

Raised panels.



ME-TF-18L-6RP

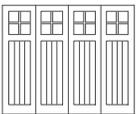


ME-TF-18L-AT-6RP

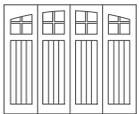
note: all raised panel models are unavailable in clear hem fir.

### Bifold Style

Tongue and groove panels.

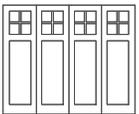


ME-BF-16L-4P



ME-BF-16L-AT-4P

Flat panels.

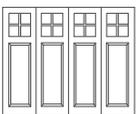


ME-BF-16L-4FP

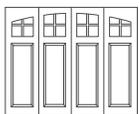


ME-BF-16L-AT-4FP

Raised panels.

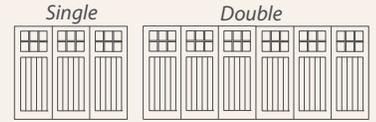


ME-BF-16L-4RP†

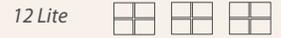


ME-BF-16L-AT-4RP†

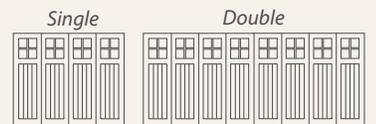
†4RP model available only with Extria composite paint finish panels.  
note: all raised panel models unavailable in clear hem fir



### Trifold Style Window Patterns



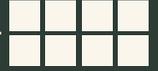
notes: (1) swing style doors are available without lites, specify solid top section; (2) double doors can have either one large single arch, or two smaller, equal size arches.

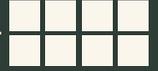


### Bifold Style Window Patterns



notes: (1) bifold style doors are available without lites, specify solid top section; (2) double doors can have either one large single arch, or two smaller, equal size arches.



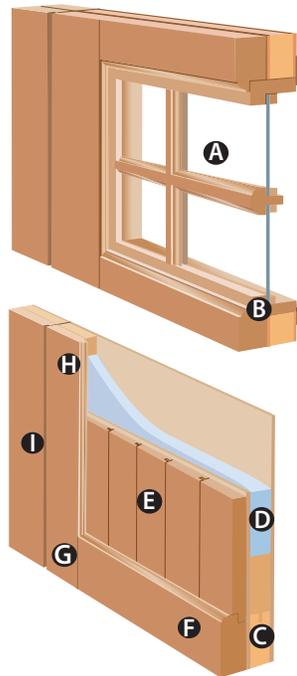


## 200 SERIES

The Medallion 200 Series combines innovative design and assembly methods with beautiful hardwoods and elegant detailing. An extensive range of styles and options give the 200 Series design possibilities that are virtually endless. Features include Spanish cedar hardwood overlays with hidden fasteners, true divided lites, and a high-performance insulated core frame. A variety of additional hardwoods, like mahogany, are also available. The 200 Series can be pre-finished with our state-of-the-art staining process that produces a finish quality rivaled only by fine furniture. Both standard and custom sizes are offered.

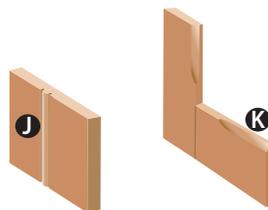
### Standard Features

- A** True divided lites feature individual panes of glass separated by window muntins to create the ultimate architectural expression.
- B** Integral sash adds detailing to window surround while providing added durability.
- C** Doug fir core frame has mortise and tenon joinery, and smooth plywood on both sides, for superior strength.
- D** High-performance foam insulation contributes to a total calculated frame R-value of 9.1.
- E** Clear Spanish cedar hardwood tongue and groove panel has a classic look with stunning detail.
- F** Bottom rail is designed to shed water away to help preserve wood frame and panel.
- G** Frame overlay stiles and rails are coped and mechanically joined together with hidden pocket hole and screw joinery to create tight seams. Fastening to core frame is not done through the front face, which eliminates exterior fastener filler marks.
- H** Frame overlay is milled with profiled edges to add rich detailing.
- I** Square kerf accentuates the look and style of a swing, trifold or bifold door.



### Frame Milling Options

- J** Wide center bead milling creates a decorative element that compliments several door designs.
- K** Chamfered milling adds a beveled edge along the frame perimeter to create a striking detail.

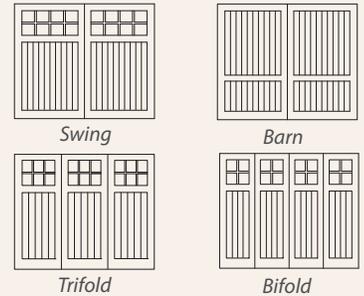


**Notes:**

- (1) the 200 Series has been wind-load tested and approved for coastal applications.
- (2) naturally occurring variations in wood grain, color and texture make each carriage door that we craft unique.

### STANDARD MODELS

Refer to the 200 Series Design Gallery to see all available designs and window options. Sizes and other options are shown below.



### STANDARD SIZES

Door Heights: 7 ft, 8 ft, 9 ft  
Door Width: 8 ft, 9 ft, 10 ft, 12 ft, 14 ft, 16 ft

### WOOD SPECIES



### PANEL STYLES

Tongue and Groove<sup>†</sup>

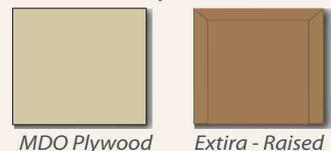


<sup>†</sup> Shown in clear Spanish cedar with royal cherry pre-finishing

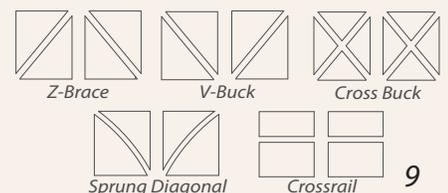
Solid Panels<sup>†</sup>

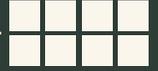


Paint Finish Only Panels



### TRIM BOARDS

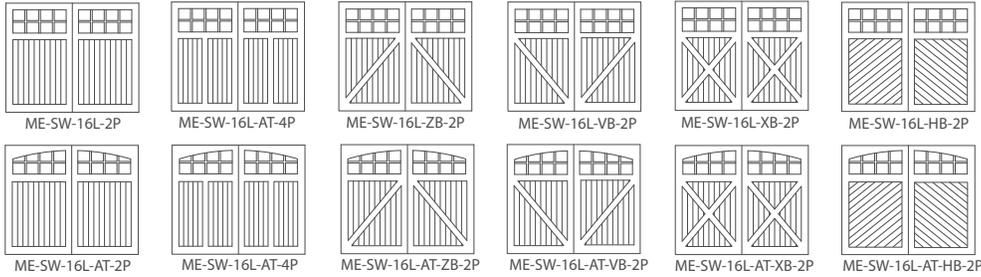




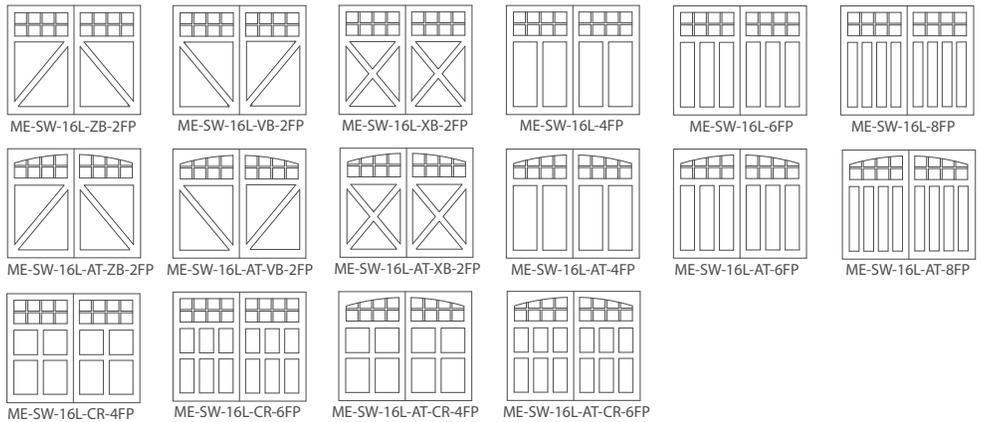
## 200 SERIES - DESIGN GALLERY

### Swing Style

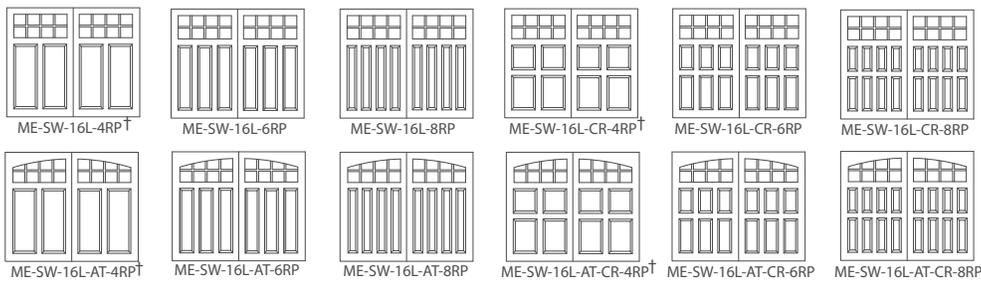
#### Tongue and Groove Panels



#### Flat panels.



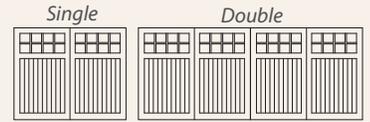
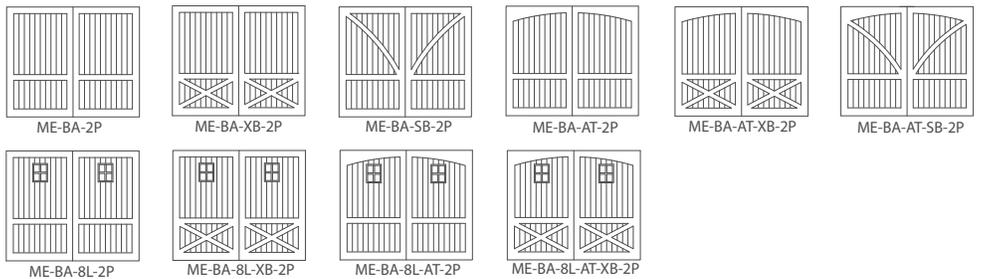
#### Raised panels.



†4RP model available only with Extira composite paint finish panels.

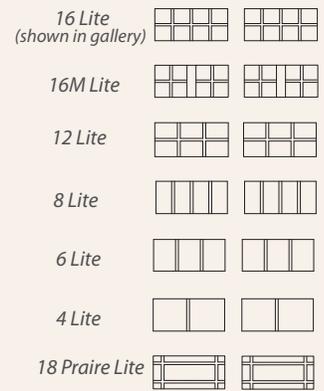
### Barn Style

#### Tongue and groove panels.



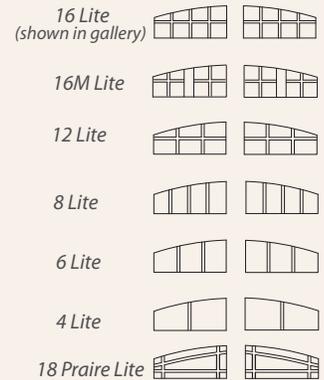
### Swing Style Window Patterns

#### Square



note: swing style doors are available without lites, specify solid top section

#### Arched

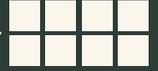


note: double doors can have either one large single arch, or two smaller, equal size arches.



### Barn Style Window Patterns

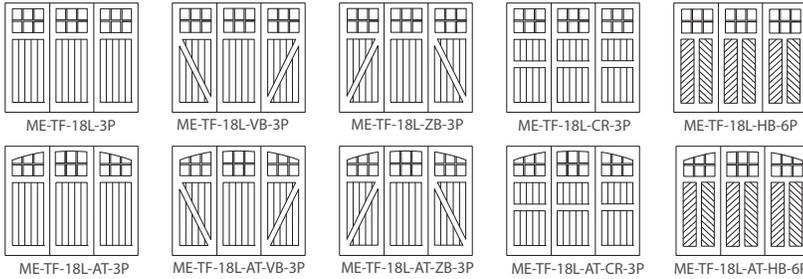




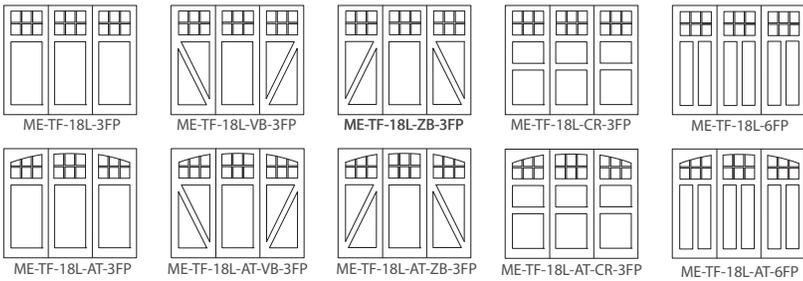
## 200 SERIES - DESIGN GALLERY

### Trifold Style

Tongue and groove panels.



Flat panels.

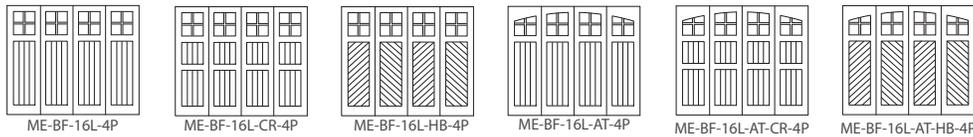


Raised panels.

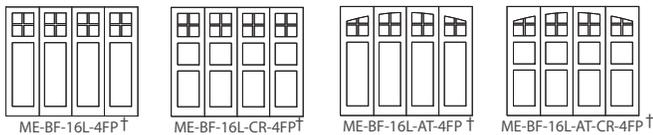


### Bifold Style

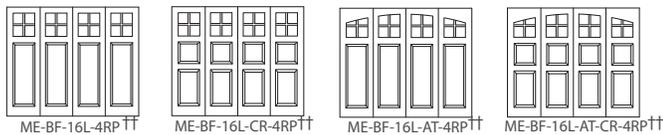
Tongue and groove panels.



Flat panels.

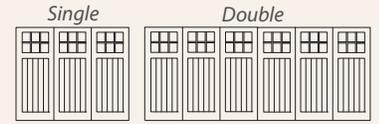


Raised panels.

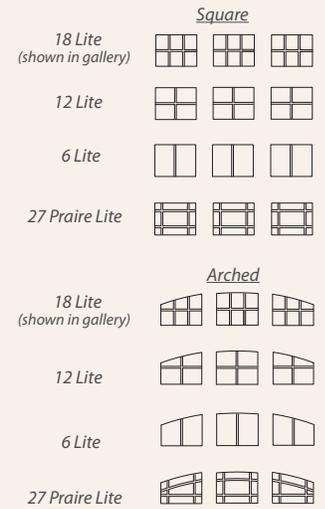


† 4FP model unavailable in solid wood; available only with MDO paint finish panels

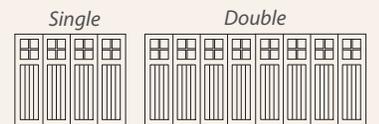
†† 4RP model available only with Extira composite paint finish panels.



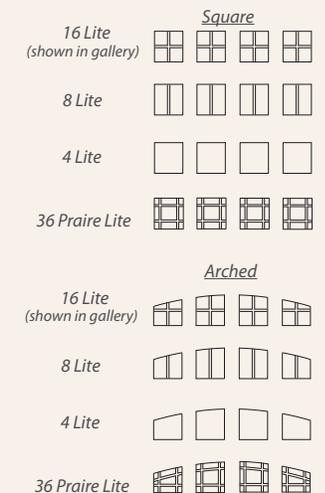
### Trifold Style Window Patterns



notes: (1) trifold style doors are available without lites, specify solid top section; (2) double doors can have either one large single arch, or two smaller, equal size arches.



### Bifold Style Window Patterns



notes: (1) bifold style doors are available without lites, specify solid top section; (2) double doors can have either one large single arch, or two smaller, equal size arches.





### SIGNATURE DESIGNS

The Medallion Signature Design features one-of-a-kind specifications, and is built with the same demanding standards as our 200 Series. Our specialists can provide expertise and craftsmanship to develop a distinctive custom solution that brings vision to reality. This brochure presents only a few of the Signature Designs that required a level of customization that have gone beyond the ordinary .



Top: Reference ACD 505. Swing style, custom arch, alternating width panels, oversized trim boards, optional decorative hardware. Bottom: Reference ACD 685. Swing style, two sections of divided lites, cross bucks, optional decorative hardware, two-tone paint scheme.



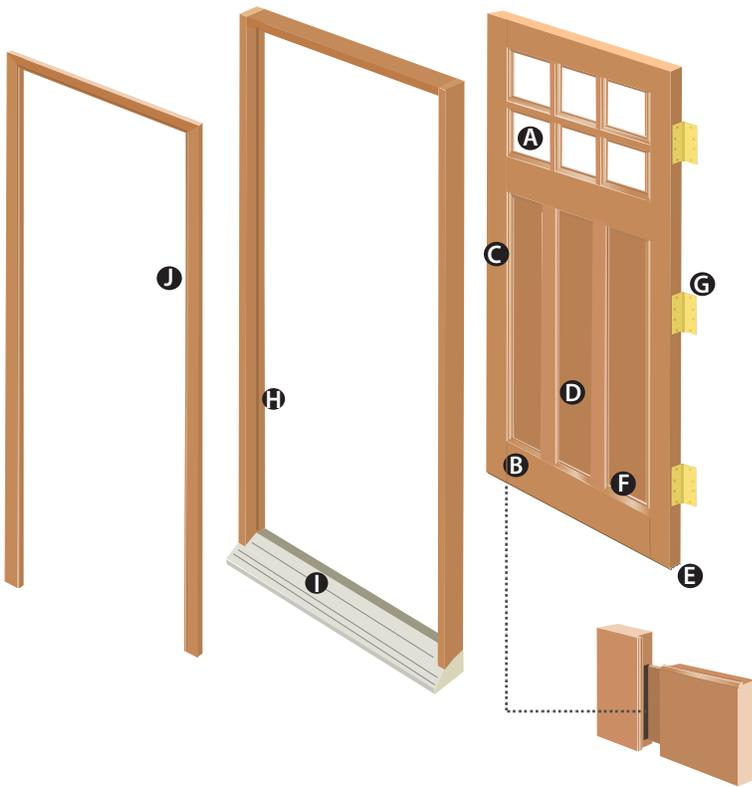
Top: Reference ACD 425. Swing style, oversized trim boards, chamfered edge milling and alternating width tongue and groove boards. Middle: Reference ACD 405. Swing style, oversized trim overlays, herringbone panel, optional decorative hardware. Bottom: Reference 485. Swing style, curved glass rail, genuine mahogany overlay boards with clear factory finish.





### TRUE SWING DOORS

Medallion true swing doors are hand-crafted to beautifully complement our carriage doors and the surrounding architecture. Built using rigorous techniques and old world craftsmanship, true swing doors are available in slabs, or as a prehung unit to swing-out or swing-in. Use our design galleries of single swing and double swing models as inspiration, or submit a custom design.



- A** True divided lites feature individual panes of glass separated by window muntins to create the ultimate architectural expression.
- B** Deep pocket mortise and tenon joinery provides exceptional durability.
- C** 2-1/4 in thick clear Spanish cedar hardwood frame with profiled edge milling boasts beauty and strength.
- D** 3/4 in thick clear Spanish cedar hardwood flat panel has rich grain and superior weathering characteristics. (other panel styles available).
- E** Bottom weather seal keeps back air and moisture.
- F** Moisture-control bottom rail is designed to shed water away to help preserve wood frame and panel.
- G** Heavy Duty 4-1/2 in ball bearing brass hinges.
- H** 1-1/8 in thick clear Spanish cedar hardwood jambs are rabbetted for Q-Lon weather seal.
- I** Aluminum sill is available for in-swing or out-swing operation.
- J** Optional 1-1/8" thick casing is milled with bead (available in different widths).

### WOOD SPECIES



### STANDARD SIZES

Door Heights: 6 ft 8 in to 8 ft 0 in  
 Door Width: Single Slab: 2 ft 0 in to 4 ft 6 in.

### PANEL STYLES

Tongue and Groove<sup>†</sup>



<sup>†</sup> Shown in clear Spanish cedar with royal cherry pre-finishing

Solid Panels<sup>†</sup>

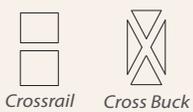


Paint Finish Only Panels

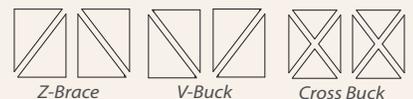


### TRIM BOARDS

Single



Double

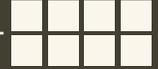


### HINGES

- Bright Brass
- Satin Brass
- Polished Nickel
- Black

### CASING

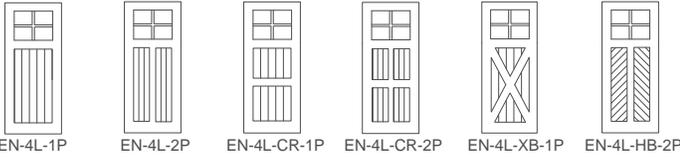




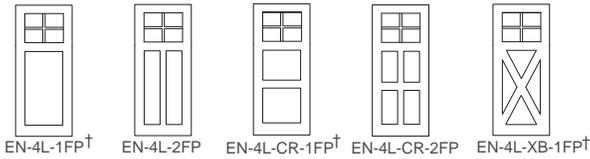
## TRUE SWING DOORS - DESIGN GALLERY

### Single

Tongue and groove panels.

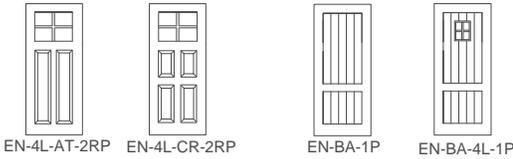


Flat Panels.



Raised Panels.

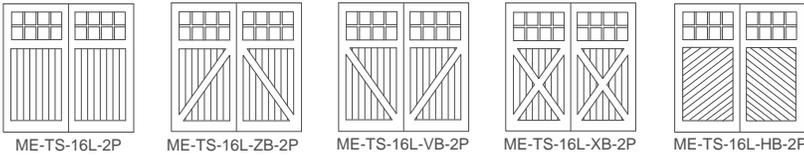
Barn Style.



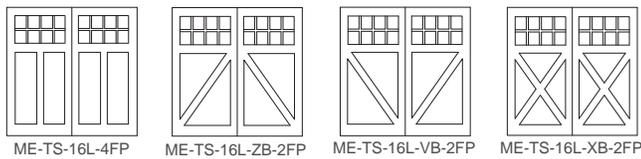
† unavailable in solid hardwood.

### Double

Tongue and groove panels.

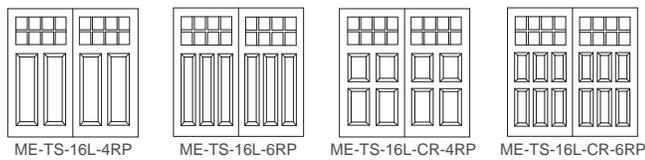


Flat Panels†

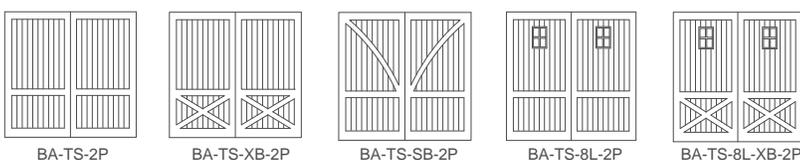


† flat panels unavailable in solid hardwood.

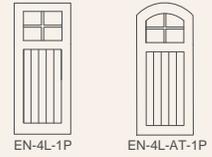
Raised Panels



Barn Style



Single entry slabs can be square or arched



### Entry Door Window Patterns

	Square	Arch
6 Lite		
4 Lite (shown in gallery)		
2 Lite		
9 Prairie Lite		

also available without glass

### Barn Style Window Patterns

4 Lite (shown in gallery)	
2 Lite	
1 Lite	

Double swing slabs can be square or arched



	Square	Arched
16 Lite (shown in gallery)		
16M Lite		
12 Lite		
8 Lite		
6 Lite		
4 Lite		
18 Prairie Lite		

also available without glass

8 Lite (shown in gallery)	
4 Lite	
2 Lite	

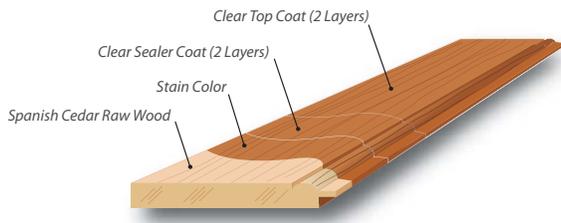


## PRE-FINISHING

### EnduraFinish Stain

To add color, beauty and protection to Artisan doors, the Medallion 200 Series and Signature Designs can be ordered prefinished from the factory with EnduraFinish<sup>†</sup>, a 5-step polyurethane wood coating system that produces the look and feel of a furniture-quality finish. EnduraFinish is formulated to create a durable surface barrier while retaining flexibility and breathability. All door components undergo a sanding and finishing process before and after final assembly to produce exceptional wood grain definition in a low gloss sheen.

With EnduraFinish, all doors undergo our rigorous finishing process at the component stage on *all 6 sides*.



### Latex Prime & Paint

Door sections can be factory primed and painted in custom colors using high-quality latex products. For color matching, simply submit to Artisan the paint manufacturer's color chip, or an actual paint sample.

Refer to the table below for product line availability on all prefinishing options.

Prefinishing Options	Medallion Series Product Lines			
	200 Series	100 Series	Signature Designs	True Swing
<b>EnduraFinish</b>	●	n/a	●	●
<b>Latex Prime &amp; Paint</b>	●	n/a	●	●
<b>Latex Prime Only</b>	●	●	●	●

Notes: Dark paint colors with a light reflective value (LRV) below 60 can create excessive solar heat gain to the garage door surface under certain conditions and void the warranty.

<sup>†</sup> Exterior wood finishes are sacrificial to the effects of the sun, and as such, will require refinishing. Refer to the Artisan maintenance and care sheet for wood doors, or contact your dealer or Artisan.

Choose from 12 EnduraFinish stain colors in a low gloss sheen<sup>††</sup>



Burnt Oak



Early American



Red Mahogany



Golden Oak



Dusty Mahogany



Rich Cherry



Cinnamon



American Walnut



Colonial Mahogany



Royal Cherry



Fireside

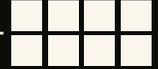


Traditional Mahogany

<sup>††</sup> Colors shown are as close to actual as allowed by the printing process. Stain samples are available. Stain color will vary with the texture of the wood.



EnduraFinish provides excellent moisture protection, and is applied with state-of-the-art equipment under ultra-clean conditions.



### DECORATIVE HARDWARE

Artisan decorative hardware is a great add-on accessory that will enhance the beauty and curb appeal of your Artisan doors. High-quality, hand-forged strap hinges, pull handles and latches are style-coordinated and coated in a rich, black powder coated finish. Available in 3/16" and 1/4" thicknesses. For seacoast environments, Artisan decorative hardware is also offered in aluminum, with the same high-quality, black powder coated finish.

#### Strap Hinges: (straight or arched)



BEAN : 42", 36", 30", 22"



HEART : 42", 36", 30", 22"



TULIP : 42", 36", 30", 22"

#### Pull Handles



BEAN : 9"



HEART : 14"



TULIP : 13"

#### Latches<sup>†</sup>



BEAN : 12"



TULIP : 13"



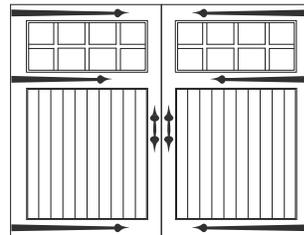
HEART : 14"

<sup>†</sup>Latches available in 1/4" thickness only.

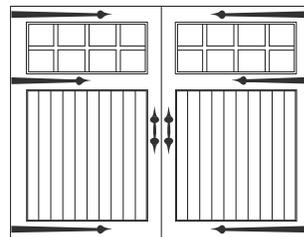


Swing style door features heart strap hinges and pull handles.

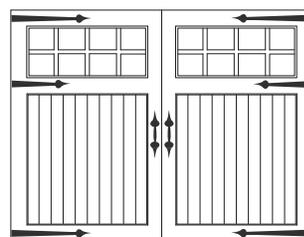
#### Popular Hardware Layouts



a.

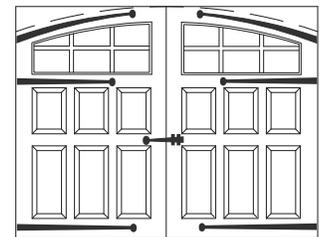


b.

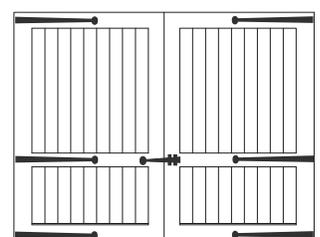


c.

Door	Style	Strap Hinge Length			Pull Handle Or Latch
		Top	Middle	Bottom	
a	Heart	42"	36"	42"	Pull Handle
b	Heart	36"	30"	36"	Pull Handle
c	Heart	30"	22"	30"	Pull Handle
d	Bean	42"	36"	42"	Latch
e	Bean	30"	30"	30"	Latch



d.



e.

## 100 SERIES DOOR SPECIFICATIONS

- Core frames are constructed using 1-1/16" clear, kiln-dried stiles and rails, and a 1-1/8" polystyrene foam core. 1/4" Luan is pressure laminated to both sides, or 3/8" composite with wood veneer for flat panel models.
- Overlays for tongue and groove panel models consist of a double layer of 9/16" thick hem fir, rails and stiles are coped together and glued and face nailed to core frame.
- Raised panels 3/4" thick Extira or Western Red Cedar.
- Windows consist of simulated divided lite grilles on exterior and interior. Window muntins are 1-1/4" wide and interlock together with attachment to sub frame. If overlays are arched, windows are also arched.
- Glazing is 1/8" thick clear double strength glass.
- Nominal specifications: overall door thickness: 2-1/4"; flat panels; 2-5/8" tongue and groove/raised panels; End stiles 5"; Center Boards 10"; Bottom Rail: 7"; Top Rail 5"; Glass Rail 5".
- Arches: Standard radius of finished openings; 8 ft wide, 128-7/16"; 9 ft wide, 164-11/16"; 10 ft wide, 205-5/8"; 16 ft wide, 552-3/8".
- Bottom astragal is EPDM rubber u-seal mounted in an aluminum retainer.
- Warranty - 1 Year Limited Warranty.

## 200 SERIES DOOR SPECIFICATIONS

- Core frames are constructed using 1-1/8" thick clear kiln-dried doug fir stiles and rails with mortise and tenon joinery, and a 1" thick high-performance foam core. 1/4" Luan is pressure laminated to both sides.
- Frame overlays consist of a single layer 1-1/8" thick clear kiln-dried Spanish cedar, coped together with hidden pocket hole and screw joinery, and fastened from the interior side to the core frame using glue and stainless steel fasteners.
- Tongue and groove panels are 9/16" thick kiln-dried, clear Spanish cedar; Raised panels 3/4" thick clear Spanish cedar, or Extira; Flat panels 9/16" clear Spanish cedar, or 3/8" MDO.
- Windows consist of true divided lites with integral sash. Window muntins are 1-1/4" wide and interlock together. If overlays are arched, windows are also arched.
- Glazing is 1/8" thick clear double strength glass.
- Nominal specifications: overall door thickness: 2-1/2"; flat panels, 2-9/16" tongue and groove/raised panels; 2-3/8" MDO Panels. End stiles 5-3/4"; Center Boards 10"; Bottom Rail: 7-1/2"; Top Rail 5-3/4"; Glass Rail 5-3/4".
- Arches: Standard radius of finished openings; 8 ft wide, 128-7/16"; 9 ft wide, 164-11/16"; 10 ft wide, 205-5/8"; 16 ft wide, 552-3/8".
- Bottom astragal is EPDM rubber u-seal mounted in an aluminum retainer.
- Warranty - 3 Year Limited Warranty.

## TRUE SWING DOOR SPECIFICATIONS

- Frames are constructed using 2-1/4" thick clear kiln-dried clear Spanish cedar with deep pocket mortise and tenon joinery. Double doors have astragal on specified slab.
- Tongue and groove panels are 9/16" thick on both sides with 1/4" thick plywood core; Raised Panels 1" thick clear Spanish cedar; Flat panels are either 9/16" thick clear Spanish cedar, or 3/4" thick MDO plywood.
- Windows consist of true divided lites with integral sash. Window muntins are 1-1/4" wide and interlock together. If overlays are arched, windows are also arched.
- Glazing is 1/8" thick clear double strength glass.
- Weather seal along jamb liner is Q-Lon foam, bottom edge of door consists of aluminum channel and neoprene insert.
- Hinges are heavy-duty, 4-1/2" ball bearing.
- Warranty - 2 Year Limited Warranty.

## FIELD FINISHING

Door sections must be finished on all six edges upon delivery and prior to installation. For staining, use Sikkens wood preservative. For painting, use a high-quality latex or oil-based product. Dark paint colors with a light reflective value below 60 can create excessive solar heat gain and will void the product warranty.

Artisan's lumber suppliers and affiliates adhere to the principles and practices on sustainable forestry and reforestation, and have FSC chain of custody certification. Artisan reserves the right to modify designs and specifications without notice.

## ACCESSORIES

### DOOR STOPS

Available as an option in matching wood species with 4 vinyl seal colors:



### SPECIALTY GLASS

Optional glass upgrades include insulated clear or LoE; and patterned glass†(see below).



Glacier

Hammered

Clear Etched

†unavailable 100 Series

### JAMB AND CASING SETS†

Artisan's optional jamb and casing sets provide a convenient way to add a uniform appearance to the surrounding trim. Available for square or arched openings. Specify opening size and jamb depth.

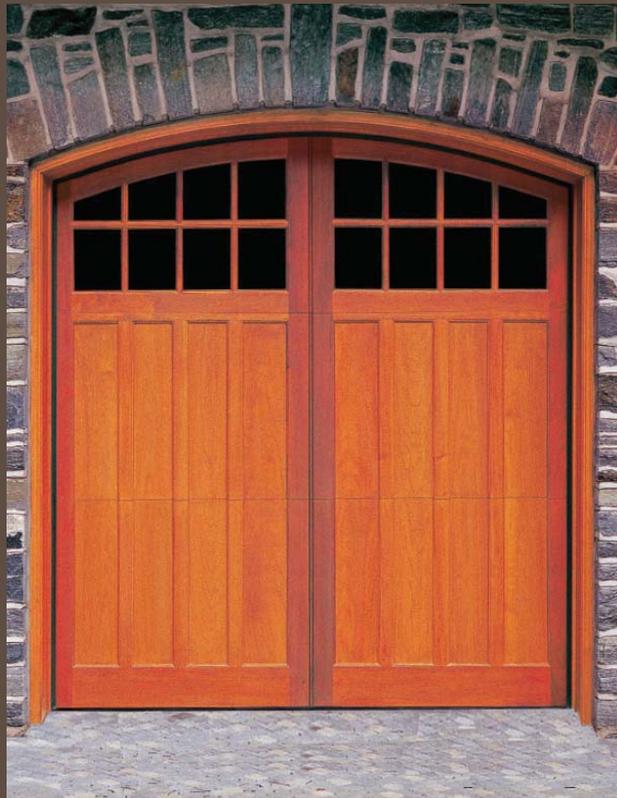
†unavailable 100 Series

### TRACK SIZES AND FINISHES

Track Size	Min. Headroom*
15 in Radius	18 in
20 in Radius	23 in
32 in Radius	35 in
6 in Low Clearance	10 in
3 in Low Clearance	7 in
Hi-Lift	*headroom for door and electric opener.

Track Finish	Availability
Galvanized Aluminum	std.
Powder Coat Finish:†	
- White	opt.
- Black	opt.
- Antique Copper	opt.

†unavailable 100 Series



# ARTISAN

CUSTOM DOORWORKS

[www.artisandoorworks.com](http://www.artisandoorworks.com)

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