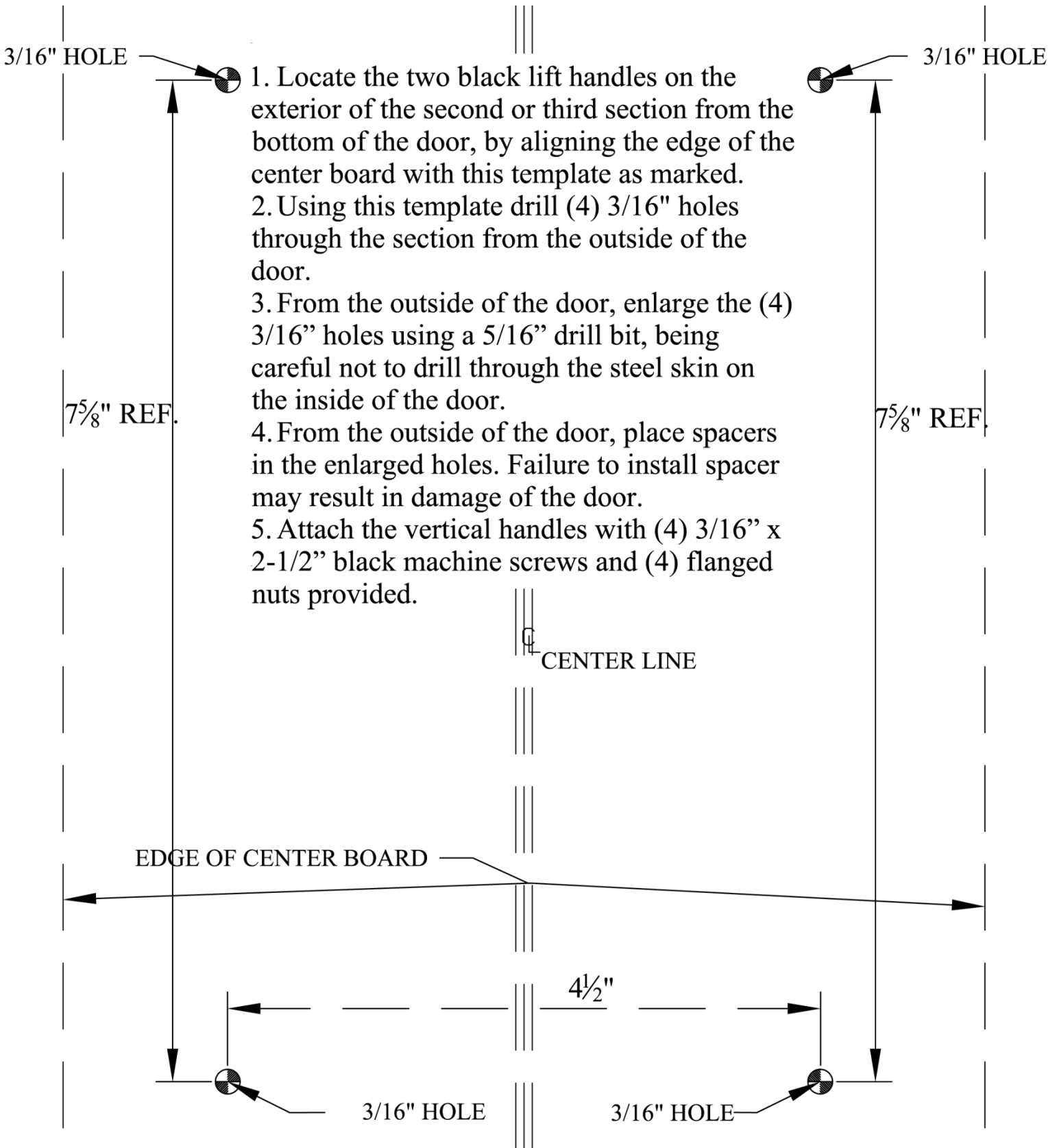


American Tradition Series™ Carriage House Door Lift Handle Installation Instructions



1. Locate the two black lift handles on the exterior of the second or third section from the bottom of the door, by aligning the edge of the center board with this template as marked.
2. Using this template drill (4) 3/16" holes through the section from the outside of the door.
3. From the outside of the door, enlarge the (4) 3/16" holes using a 5/16" drill bit, being careful not to drill through the steel skin on the inside of the door.
4. From the outside of the door, place spacers in the enlarged holes. Failure to install spacer may result in damage of the door.
5. Attach the vertical handles with (4) 3/16" x 2-1/2" black machine screws and (4) flanged nuts provided.